



**Extraction Solutions**Fastest extraction with flexible applications



# Fast and Flexible

# Fulfil any extraction demand in the blink of an eye

BUCHI offers dedicated extraction solutions for determination of fat, as well as for residue and contaminant analysis in various matrices. We cover the whole range of automated extraction methods. Our solutions allow for perfect integration in the workflow, thus minimizing manual steps.







# Powerful and fast extraction

High-tech components and synchronized processes

Maximized safety for you and your analytes
Meet highest safety standards

Applicational flexibility
Do not be limited to one
extraction method

The fully automated extraction systems ensure unattended operation saving labour time and costs. The design of the glass assemblies and the high-speed combined heaters with sophisticated process control allow the fastest and reproducible extraction processes with full compliance. Full visibility of the processes including pre-set methods, comprehensive solvent library and intuitive navigation facilitate your every-day work.

Complete tightness for minimal solvent exposure and high solvent recovery rates (> 90 %) ensure safe and environmental friendly extractions. Permanent monitoring of heaters, cooling water and solvent levels enables perfect user protection and smooth processes. The patent pending analyte protection sensor prevents the deterioration of heat sensitive analytes.

Adapt your FatExtractor E-500 to changing needs with interchangeable glass assembly SOX-HE-ECE and execute extractions according to Soxhlet, Randall or Twisselmann. The all-inone universal extraction chamber of UniversalExtractor E-800 supports up to five different extraction methods. freely selectable by the extraction position. Maximized flexibility and simultaneous processing of up to six samples result in unprecedent sample throughput.

# Master smoothly your everyday tasks

# Extraction Solutions

Dedicated extraction solutions for the determination of fat, for residue and contaminant analysis in various matrices, as well as for any other solvent extraction of materials for R&D or quality control.

# Food and Feed Total fat determination



# Food and Feed Crude fat determination



# Application

- · Labelling and quality control
- Reference method for NIR calibrations
- Acid hydrolysis as mandatory step prior to extraction to obtain the total fat content
- · Quality control
- Hydrolysis is not required by regulations
- · Hydrolysis is not applied because of the sample's characteristics

### Needs

- · Accurate and reproducible results
- High sample through-put with minimal user intervention
- Fully compliant with standard methods
- Low cost per sample thanks to optimized quantities of consumables and solvent
- Synchronized processing of six samples in parallel leads to unprecedented sample throughput
- · Easy-to-use instrument with intuitive navigation

### Solution

FatExtractor E-500

**HydrolEx H-506** 

# Contaminants, Residues Service laboratories



 Extraction as part of sample preparation prior to analysis of contaminants and residues in environmental or food samples

# Chemicals and Pharma R&D



- Material designResearch of active compounds in medicinal plants
- · Characterization of polymers

# Chemicals Quality control



Quality control of materials and chemicals

- High analyte recoveries and low standard deviations thanks to exhaustive extractions
- Determination of low contamination levels
- Prevention of analytes detoriation due to heat or oxygen
- Maximized flexibility for solvent and method selection
- Adapt to the changing requirements of your extraction tasks
- Running different extraction methods in parallel for fast method development
- Tailor-made performance for maximized sample throughput
- Easy operation with intuitive navigation
- Fully compliant with standard methods

**UniversalExtractor E-800** 



# FatExtractor E-500

# **Quick and Compliant**

# Fast fat extraction without breaking the rules



### **True Soxhlet**

- Soxhlet extraction is exhaustive and rugged but is still the mostly used and regulatorily demanded method for many sample matrices
- Analytical risks or time-consuming validation of other extraction methods deviating from the standard do not exist
- · Used as reference method for NIR calibrations



### Soxhlet extraction made faster

- Reduced cycle times are the result using of high-end components such as optical sensor, powerful heating and optimized glass assembly
- Automated Soxhlet process reaches an unmatched speed compared to traditional glassware assemblies
- · Reduced time-to-result and unprecedent sample throughput per day

# Easy change of glass assembly that is compliant with Soxhlet, Randall (HE) and Twisselmann (ECE) No limitation to one extraction method, but adaptable to needs and changing demands Profit from unrivalled quick extraction times and lowest solvent consumption of HE HE ECE SOX

# Interchangeable glass assembly

By simply changing the glass assembly, the FatExtractor E-500 complies with standard methods such as Soxhlet, Hot Extraction (HE) or Twisselmann (ECE).

# Re-use your solvent

The freshly distilled solvent is collected in an easily accessible and detachable bottle. Execute an environmental friendly extraction process and save money. The innovative flange z-seal system guarantees minimal solvent emission.



# Individual level sensors

Gain highest turnaround of Soxhlet cycles by adjusting the level detection sensor to the sample volume. Significantly increase the extraction efficiency and your sample throughput per day.

# Adapt to sample size

The main glass parts are expanded up to 60 %, as required for direct extraction of low fat samples.

# **FatExtractor E-500**

# Technical Data

# Specification

| Dimension (W $\times$ H $\times$ D) | 638 × 595 × 613 mm         |
|-------------------------------------|----------------------------|
| Weight net                          | 42 kg                      |
| Power consumption                   | 1300 W                     |
| Connection voltage                  | 100 – 240 V (+/- 10 % VAC) |
| Frequency                           | 50 / 60 Hz                 |
| Solvent recovery                    | > 90 %                     |
| Water consumption                   | max. 1.7 L / min           |

Application specific configurations







| FatExtractor    |
|-----------------|
| E-500 SOX / LS\ |
|                 |

| FatExtractor |
|--------------|
| E-500 HE     |

FatExtractor E-500 ECE

| Method       |
|--------------|
| and synonyms |
|              |

Soxhlet extraction

Hot extraction = Randall = Submersion Economic Continous Extraction = Twisselmann

Method characteristics

High analytical safety and very gentle process at low sample temperature.

Corresponds to extraction method of third party suppliers

Convenience is important.

| Reproducibility (RSD) |
|-----------------------|
| Compliance            |

Glass assembly LSV\*

+++

+++

++

++

+

Compliance Costs

+

+++

++

Analyte protection sensor detects the beaker and

for higher sample quantities

Option

Option

Option

solvent presence, and solvent level

Option

Option

Option

Option

Pro color display,

7" with touch screen

<sup>\*</sup> Large Sample Volume



# **Complementary and Robust**

# Acid hydrolysis - safe and smooth process



# Compliant acid hydrolysis for total fat determination

- Acid hydrolysis prior to extraction is an essential work step of the total fat determination where matrix structures enclosing the fat fraction of food and feed samples are broken up
- · Assures conformity with official regulations for the declaration of total fat content
- The standardized and exhaustive procedure guarantees reproducible results
- Supports large sample volumes of up to 10 gram samples for accurate results, independent of fat content or homogeneity



# Safe handling

- Effective and long-lasting FKM sealings avoid exposure to harmful fumes
- Convenient transfer of the hydrolysate without getting in contact with the sample



# Easy-to-use

- · The lift device supports smooth movement of the sample rack
- · Efficient rinsing with dedicated rinsing caps
- Fast and convenient filtration for complete sample transfer and high recoveries
- Convenient transfer of the hydrolysed sample into the Soxhlet extraction chamber with reusable glass sample tubes

# Integrated workflow

Perfect match between hydrolysis and fat extraction. The specialized glass samples tube fits perfectly into the FatExtractor E-500.

# **Rinsing funnels**

The innovative rinsing funnels facilitate rinsing of sample vessels and guarantee the quantitative transfer from the vessels into the glass sample tube for easy handling and reproducible results.



# Smooth filtration

Smooth filtration and rinsing of six samples in parallel is made possible thanks to a powerful vacuum source, optimized glass parts, as well as individual stop cocks that can interrupt the vacuum at each single position.

The hydrolysis vessels can take up large sample volumes, both liquids and solids, of up to 10 g. Large sample amounts ensure reproducible result for low-fat or very inhomogeneous samples.

# Specialized hydrolysis vessels

Unique hydrolysis vessels reduce foaming of even large sample volumes.

# **HydrolEx H-506** Technical Data

# Specification

| Dimension (W $\times$ H $\times$ D) | 310 × 620 × 474 mm                        |
|-------------------------------------|---|
| Weight net                          | 12 kg                                     |
| Power consumption                   | 1200 W                                    |
| Connection voltage                  | 220 – 240 V or 100 – 120 V (+/- 10 % VAC) |
| Frequency                           | 50 / 60 Hz                                |

# Process of acid hydrolysis

# 1. Sample preparation







# 2. Hydrolysis





# 3. Filtration and rinsing







# 4. Drying and transfer to FatExtractor E-500









# **Powerful and Perfect for Multitasking**

# High performance with widest application range



# Multitasking

- · Six distinct extraction positions enable individual process control and simultaneous operation of different extraction methods
- · Multiple work packages can be executed in parallel
- · Faster method development and higher sample throughput



# **Analyte protection sensor**

- Patent pending analyte protection always guarantees that only a minimum level of solvent in the beaker can be found, which results in best analyte recoveries
- Prevents the deterioration and degradation of heat sensitive analytes during all process steps
- · Ensures safe and reproducible concentration of the extract



# Fully inert conditions and maximized safety for the analyte

- All components in the UniversalExtractor E-800 that are in contact with the sample and the solvents are made of completely inert material
- · Eliminates sample contamination and any memory effects from leaching materials
- The inert gas supply, selectable at all process steps (extraction, rinsing, drying) protects the analyte against oxidation
- · Inert gas is automatically switched on if the analyte protection sensor is triggered

# Flexible applications

- · Profit from five different extraction methods in one universal glass assembly. Choose the optimal extraction method to achieve best recoveries and low result variation
- $\cdot$  For low contaminated samples, the Large Sample Volume (LSV) glass assembly can expand the sample volume used to the extraction by 60 %
- · Fast and equal heating, even for high boiling solvents such as water or toluene

# Optimal sample size

The LSV glass assembly with the larger extraction chamber and beaker allows for the use of higher sample quantities needed to achieve the required detection limit of the analyte. The main glass parts are enlarged by 60 %.

# **High performance condensers**

The large condenser captures vapours efficiently and ensures highest solvent recovery (> 90 %), even with volatile solvents. Any emission of vapours is eliminated and allows for operation outside of the fume hood.



# **Full visibility**

The entire extraction process is visible. The glass assemblies can be easily accessed and disassembled for cleaning and for decontamination in the oven (baking out at  $+450\,^{\circ}\text{C}$ ).

# **Analyte protection sensor**

Monitors the solvent level in the beaker and prevents the beakers of running dry. For a safer process and best protection of heat-sensitive analytes.

# **UniversalExtractor E-800**

# Technical Data

# Specification

| Dimension (W $\times$ H $\times$ D) | 638 × 595 × 613 mm     |
|-------------------------------------|------------------------|
| Weight net                          | 45 kg                  |
| Power consumption                   | 1780 W                 |
| Connection voltage                  | 200 – 240 V (+/- 10 %) |
| Frequency                           | 50 / 60 Hz             |
| Solvent recovery                    | > 90 %                 |
| Water consumption                   | max. 1.7 L / min       |

Application specific configurations







UniversalExtractor E-800 ECE

UniversalExtractor E-800 Standard / LSV UniversalExtractor

|   | E-800 ECE | E-800 Standard / LSV | E-800 Pro / LSV |
|---|-----------|----------------------|-----------------|
| Soxhlet   | -         | •                    | •               |
| Soxhlet warm  | _         | -                    | •               |
| Hot extraction  | -         | -                    | •               |
| Continous flow  | -         | •                    | •               |
| Twisselmann   | •         | -                    | •               |
| Universal glass assembly incl. level sensor and valve | -         | •                    | •               |
| ECE glass assembly                                    | •         | -                    | -               |
| Analyte protection sensor                             | •         | •                    | •               |
| Pro color display, 7" with touch screen               | •         | •                    | •               |
| Chamber heater  | -         | -                    | •               |
| Universal glass chamber, LSV                          | -         | Option               | Option          |
| Inert gas supply                                      | -         | -                    | Option          |

# **Product overview**The best solution for your needs

|   | HydrolEx<br>H-506          | FatExtractor<br>E-500 SOX / LSV              |
|---|----------------------------|--|
| Analyte   |                            |  |
| Fat and lipids                                      | •                          | •  |
| Food contaminants and residues                      | -                          | -  |
| POP, TPH, PPCP, VOC and explosives                  | -                          | -  |
| Polymer constituents or contaminants                | _                          | _  |
| Active compounds in medicinal plants                | -                          | -  |
| Characteristics                                     |                            |  |
| Method  | Acid hydrolysis            | Classical Soxhlet                            |
| Typical process time [min]                          | ~ 35                       | ~ 90   |
| Max. working volume [mL]                            | 100                        | 175  |
| Sample holder volume [mL]                           | 65                         | 65 / 120<br>(glass sample tube)              |
| Thimble size: inner diameter by length [ID × L, mm] |                            | 25 × 100; 33 × 94 /<br>33 × 94; 43 × 118     |
| Typical solvent use per sample [mL]                 | 100                        | 100  |
| Solvents  | HCI solution               | Chloroform, hexane, petroleum-/diethyl ether |
| Temperature range [°C], boiling points              | < 110                      | < 70   |
| Materials in contact with sample                    | Borosilicate glass 3.3 FKM | Borosilicate glass 3.3, FKM, FFKM            |

Hydrolysis

Fat extraction

# Fat extraction

# Universal extraction









| FatExtractor<br>E-500 HE                              | FatExtractor<br>E-500 ECE                             | UniversalExtractor<br>E-800 ECE             | UniversalExtractor<br>E-800 Standard / LSV    | UniversalExtractor<br>E-800 Pro / LSV  |
|---|---|---|---|--|
| •   | •   | -   | -   | -  |
| _   | _   | _   | •   | _  |
| -   | -   | -   | •   | -  |
| _   | _   | •   | _   | •  |
| -   | _   | -   | -   | •  |
|   |   |   |   |  |
| Hot extraction = Randall = Submersion                 | Economic Continous Extraction = Twisselmann           | Economic Continous Extraction = Twisselmann | Soxhlet,<br>Continuous Flow                   | Soxhlet, Soxhlet<br>Warm, Hot<br>Extraction,<br>Continous Flow,<br>Twisselmann |
| ~ 40  | ~ 60  | > 120                                       | > 120   | > 120  |
| 100   | 175   | 175   | 175 / 320                                     | 175 / 320  |
| 65 (glass<br>sample tube)                             | 65 (glass<br>sample tube)                             | 65 / 120                                    | 130 / 220                                     | 130 / 220  |
| 25 × 100; 33 × 94                                     | 25 × 100; 33 × 94                                     | 25 × 100; 33 × 94                           | 25 × 150; 33 × 150<br>/ 33 × 150; 43 ×<br>150 | 25 × 150; 33 × 150<br>/ 33 × 150; 43 ×<br>150                                  |
| 50  | 60  | 60  | 110 / 180                                     | 110 / 180  |
| Chloroform,<br>hexane,<br>petroleum-/diethyl<br>ether | Chloroform,<br>hexane,<br>petroleum-/diethyl<br>ether | Water, organic solvents                     | Water, organic solvents                       | Water, organic solvents  |
| < 70  | < 70  | < 150                                       | < 150   | < 150  |
| Borosilicate glass 3.3, FKM                           | Borosilicate glass 3.3, FKM                           | Borosilicate glass 3.3, PTFE                | Borosilicate glass 3.3, PTFE, FFKM            | Borosilicate glass 3.3, PTFE, FFKM   |

# **Fully compliant solutions**Meeting standards and regulations

# Fat Determination with FatExtractor E-500

| Application         | SOX                                       | HE   | ECE                  |
|---------------------|---|--|----------------------|
| Feedingstuff        | ISO 6492<br>98/64/EC                      | ISO 6492/11085<br>98/64/EC<br>AOAC 2003.06 | ISO 6492<br>98/64/EC |
| Chocolate           | AOAC 963.15<br>AOAC 920.75<br>ISO 23275-1 |  | LFGB §64             |
| Dairy               | ISO 3890-1                                |  | LFGB §64             |
| Bakery, cereal, nut | AOAC 945.16<br>AOAC 948.22                | ISO 11085<br>AOAC 2003.05                  | LFGB §64             |
| Meat                | ISO 1443:1973                             | AOAC 991.36<br>ISO 1444                    | LFGB §64             |

# Total Fat Extraction with FatExtractor E-500 and HydrolEx H-506

|  | SOX                          | Explanation   |
|--|------------------------------|---|
| Animal feedingstuff                    | ISO 6492/11085-B<br>98/64/EC | Feed containing products of animal origin incl. milk, or of vegetable origin from which fats cannot be extracted without prior hydrolysis. It is to be used for all materials from which the oils and fats cannot be completely extracted without hydrolysis. |
| Dairy (Weibull-Berntrop)               | ISO 8262-1                   |   |
| Cereals and cereals-<br>based products | ISO 11085- B                 | For materials from which the oils and fats cannot be completely extracted without prior hydrolysis  |
| Meat                                   | ISO 1443                     |   |

# Universal extractions with UniversalExtractor E-800

| Application                        | SOX                         | HE       | ECE                         |
|------------------------------------|-----------------------------|----------|-----------------------------|
| Dioxins, PCBS in feeding stuff     | EN 16215                    |          |                             |
| PAHs in ambient air                | ISO 12884                   |          |                             |
| PCBs in waste in soils             | DIN EN<br>15308/16167       |          |                             |
| Semivolatiles in solids            | EPA 3540C                   | EPA 3541 |                             |
| PBDEs in sludge and sediments      | ISO 22032                   |          |                             |
| Extractables in Polymers in rubber | DIN EN ISO 6427<br>ISO 1407 |          | DIN EN ISO 6427<br>ISO 1407 |

# Improved remote control possibilities

# Easy monitoring and reporting

The Extraction Reports App provides push messages, real-time status of the extraction progress and comprehensive reporting.



# **Remote monitoring**

Push messages and real-time status delivered on your mobile device minimize operator's presence in front of the instrument. Immediate intervention reduces down-times and maximizes the productivity of the instrument.



# Full traceability

The app reports the extraction parameters and process steps for complete documentation. Furthermore, it implements the calculation of gravimetric results based on the sample weight and data.

# Configurator

Put together your extraction system with the BUCHI configurator according to your specific needs. Simply choose from various options and receive your order code including a picture of your specific configuration.

More information about our configurator:

www.buchi.com/configurator

# **Accessories**



### **Conversion kits**

Enables exchange of extraction methods by simply switching the glass assemblies (SOX, HE, ECE).



# Holder and support

Beneficial holder and support for weighing purposes facilitate the easy handling of the beakers and vessels.



# Recirculating chillers F-305 / F-308 / F-314

For efficient, economic and ecological cooling. Enables sustainable operation due to zero water consumption.



# Vacuum pump set

Ensures an efficient and constant vacuum for acid hydrolysis (filtration step). Replaces the water jet pump for sustainable operation due to no water consumption.

# **Consumables**



### Sand

Use high quality sand for best results. The sand is annealed and with the correct particle size ready for use in hydrolysis and extraction.



### Celite®

Diatomaceous earth binds the fat during hydrolysis mainly impacting the fat results. BUCHI evaluated the Celite 545 and recommends using this type for highest fat recoveries.



# **Extraction thimbles**

The BUCHI extraction thimbles offer the best quality and optimized dimensions for the extraction of the sample. Choose a suitable thimble size depending on your sample quantity and glass assembly.

### Consumable costs per sample

| Consumable costs<br>[CHF]     | Total fat<br>determination <sup>1</sup> | Fat<br>extraction <sup>2</sup> | Extraction <sup>3</sup> |
|-------------------------------|---|--------------------------------|-------------------------|
| Sand (40 g), Celite® (4 g)    | 2.10                                    | -                              | -                       |
| Thimble <sup>4</sup>          | _                                       | 5.30                           | 5.30                    |
| Solvent petrol ether (100 mL) | 1.85                                    | 1.85                           | -                       |
| Solvent n-hexane (120 mL)     | -                                       | -                              | 5.30                    |
| Total costs [CHF]             | 3.95                                    | 7.15                           | 10.60                   |

<sup>&</sup>lt;sup>1</sup> FatExtractor E-500 SOX and HydrolEx H-506, <sup>2</sup> FatExtractor E-500 SOX, <sup>3</sup> UniversalExtractor E-800 Pro,

<sup>&</sup>lt;sup>4</sup> Alternatively use glass sample tubes with frit, price per piece



# **Service & Training**

# BUCHI Service packages

# **BUCHI START - The highest efficiency from the very beginning**

From a professional installation to a carefree agreement that will leave you with full cost predictability and the highest possible system efficiency.

### «Install»

- · Product installation and testing
- · Hands-on training from a certified technician
- · Evaluation of the immediate surroundings of your new product
- · Best integration of your new product into the existing infrastructure

### «IQ/OQ»

- · Product or system installation
- · Installation and Operational Qualification

### BUCHI EXACT - Certified accuracy for highest level of confidence

It is the professional and comprehensive qualifications of your BUCHI product. We perform qualification services on a level that can only be achieved by the Manufacturer.

### «OQ»

- · Our one-time OQ service will provide you with the necessary documents and certificates.
- The service team reminds .you about the option for a follow-up OQ before the certificates expire.

### «OQ Circle»\*

Buying an OQ package will grant you an additional discount on the documents and offer you priority service with automated visit scheduling.

# **BUCHI CARE - Unbeatable Reliability**

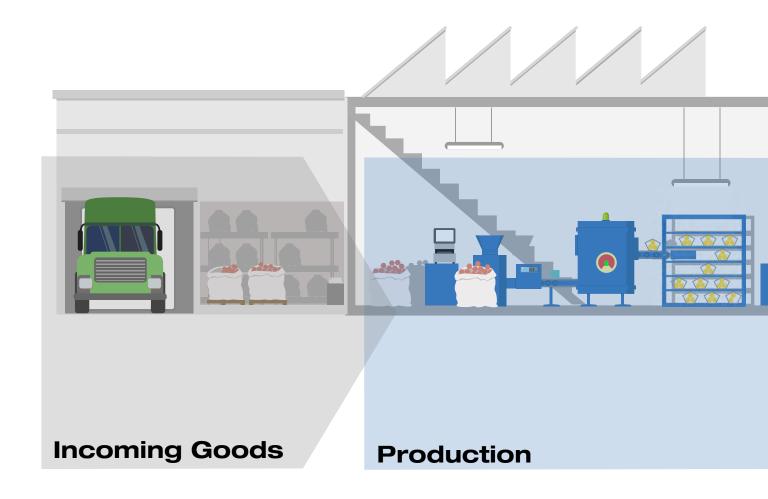
The contracts are tailored to individual systems where the number of visits correspond to operational hours

# **BUCHI ACADEMY - Increase your know-how, get the edge over your competition**

Expert Know-How solutions are provided by the application experts in our competence centers in Flawil, Beijing and Mumbai and the locally available experts at our marketing organisations.

Our scientific support offers pre-sales feasibility studies, tailored solution offers, after sales onsite support, regular basic to advanced courses, on demand customized training.

# Complete your portfolio







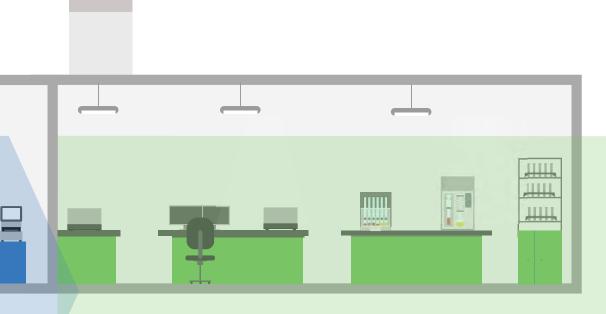


### **NIR-Online**

Closely monitoring key parameters such as moisture, fat or protein is crucial in correcting deviations that may occur during any manufacturing process. BUCHI NIR-Online® analyzers continuously provide accurate measurements within seconds to guarantee maximum production efficiency.

# NIR

During production, it is important to be able to control quality efficiently and quickly at each step of the process, from raw materials to finished products. The BUCHI NIR Solutions are easy to use by any operator and provide reliable results even in harsh production environments.



# **Quality Control Lab**





# Kjeldahl

In the most demanding of quality control environments, for high throughput, the KjelMaster K-375 automates the measurement of nitrogen and protein. First-in-class in usability, automation, user administration and advanced data management. For both potentiometric and colorimetric titration methods.

# **Extraction**

Extraction is not only sample preparation, it is a crucial step for an accurate and reliable result. Whether it is to simply measure fat, or the most demanding residue and contaminants in different matrices, our solutions cover the whole range of automated extraction methods; from Soxhlet, to hot extraction and pressurized solvent extraction.

# Core messages to our customers

# BUCHI creates added value

«Quality in your hands» is the guiding principle that shapes our philosophy and our actions. It challenges us to provide outstanding services that are precisely tailored to your needs. This means that we must stay in close contact with our customers. That is why we keep in touch and continue to work very hard to understand you and your business even better.

We help you by providing high-quality products, systems, solutions, applications and services that offer you added value. This allows you to focus entirely on your processes and your work.



### Competent

We have the technological expertise and decades of experience needed to provide competent support and work with you to continually improve our services.



### Reliable

We guarantee the quality and functionality of our equipment and will continue to help you quickly and efficiently whenever something does not operate to your satisfaction.



### Safe

By collaborating closely with you, we do everything in our power to make our products, systems, solutions, applications and services as safe as possible for people and the environment.



### **Cost-effective**

We strive to create a high level of economic benefit and maximum added value for you.



### Global

As an international family-owned business with own subsidiaries and qualified distributors, we have a presence wherever you are located.



### Easy

We support you by providing carefully designed solutions as well as instruments and systems that are easy to operate.



### Sustainable

We support environmentally friendly processes and manufacture products that have a long service life. We utilize advanced technologies to leave the smallest environmental footprint possible.

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